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PATENT APPLN. NO. 10/563,126 RESPONSE UNDER 37 C.F.R. §1.111 PATENT NON-FINAL

## IN THE CLAIMS:

- 1. (currently amended) A nonaqueous electrolyte secondary battery which has a positive electrode containing lithium cobalt oxide as a positive active material, a negative electrode containing a graphite material and a nonaqueous electrolyte solution containing ethylene carbonate as a solvent and which is charged with an end-of-charge voltage of at least 4.3 V, said battery being characterized in that a zirconium-containing compound in the form of particles having a particle diameter from 100 nm to 3 um adheres onto particle surfaces of said lithium cobalt oxide.
- 2. (currently amended) A nonaqueous electrolyte secondary battery which has a positive electrode containing lithium cobalt oxide as a positive active material, a negative electrode containing a graphite material and a nonaqueous electrolyte solution containing ethylene carbonate as a solvent and which is charged with an end-of-charge voltage of at least 4.3 V, said battery being characterized in that said positive active material is a product obtained by firing a mixture of a lithium salt, tricobalt tetraoxide (Co<sub>2</sub>O<sub>4</sub>) and a zirconium compound zirconium oxide (ZrO<sub>2</sub>), and [[the]] a zirconium compound in the form of particles having a particle diameter from 100 nm to 3 μm adheres

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adhere onto particle surfaces of said lithium cobalt oxide.

- 3. (original) The nonaqueous electrolyte secondary battery as recited in claim 2, characterized in that firing of said mixture is performed at a temperature of below 900 °C but not below 700 °C.
- 4. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 2, characterized in that a ratio in charge capacity of said negative electrode to said positive electrode (negative electrode/positive electrode) in their portions opposed to each other is in the range of 1.0 1.2, when said end-of-charge voltage of the battery is prescribed at 4.4 V.
- 5. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 2, characterized in that said solvent in the nonaqueous electrolyte solution contains 10 20 % by volume of ethylene carbonate.
- 6. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 2, characterized in that zirconium is contained in said positive active material in the amount of less than 1 mole % but not less than 0.1 mole %, based on the total mole

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of cobalt and zirconium.

## 7. (canceled)

- 8. (original) A method for manufacturing a nonaqueous electrolyte secondary battery which includes a positive electrode containing, as a positive active material, lithium cobalt oxide in the form of particles having a surface onto which a zirconium compound adheres, a negative electrode containing a graphite material and a nonaqueous electrolyte solution containing ethylene carbonate as a solvent and which is charged with an end-of-charge voltage of at least 4.3 V, characterized in that said positive active material is obtained by firing a mixture of a lithium salt, tricobalt tetraoxide (Co<sub>3</sub>O<sub>4</sub>) and a zirconium compound at a temperature of below 900 °C but not below 700 °C.
- 9. (original) The method for manufacturing a nonaqueous electrolyte secondary battery as recited in claim 8, characterized in that zirconium is contained in said positive active material in the amount of less than 1 mole % but not less than 0.1 mole %, based on the total mole of cobalt and zirconium.

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- 10. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 3, characterized in that a ratio in charge capacity of said negative electrode to said positive electrode (negative electrode/positive electrode) in their portions opposed to each other is in the range of 1.0 1.2, when said end-of-charge voltage of the battery is prescribed at 4.4 V.
- 11, (new) The nonaqueous electrolyte secondary battery as recited in claim 1, wherein at least 80% of the particle surface of said lithium cobalt oxide is left uncovered.
- 12. (new) The nonaqueous electrolyte secondary battery as recited in claim 2, wherein at least 80% of the particle surface of said lithium cobalt oxide is left uncovered.